



PRODUCT CATALOG

CUSTOM FIRE HELMET FRONTS AND ACCESSORIES

WWW.LEATHERFRONTS.COM

F&T Products

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The Boston Style



Boston Firefighters have always had a truly unique style and character. One of the best examples of this is the helmet fronts (or "devices" as they are traditionally called) worn by the BFD. For many years, the BFD Hose Shop hand-made each device using stitched patent leather backed in canvas. This combined with hand-painted rank insignias, customized brass front holders, and their own styles of reflective helmet decals helped to create a uniquely recognizable and classic look for the Boston firemen.

F&T is proud to offer our line of Boston style products. Our Boston style fronts are hand-made to original Boston FD specs. We use two layers of patent leather backed in olive duck canvas and shaped with knotted cotton twine. We also offer additional features such as leather backings and riveted brass support hardware. Our Boston fronts stand 6 inches tall and fit most brands of traditional styled fire helmets.



BOSTON STYLE FRONTS



Standard Boston Style,
No Graphics
Style #5011



Standard Boston Style,
With One Text Panel
Style #5012



Standard Boston Style,
With Two Text Panels
Style #5013



Standard Boston Style,
Three Numbers and
Stitched Text Panel
Style #5021



Standard Boston Style,
One Line Painted Lettering
Style #5015



Standard Boston Style, Two
Lines Painted Lettering
Style #5016



Standard Boston Style,
Painted Graphic and Two
Lines of Painted Lettering
Style #5017



Standard Boston Style,
With Three Numbers
Style #5018



Standard Boston Style,
With Painted Graphic
Style #5014



Standard Boston Style,
All Painted
Style #5019



Standard Boston Style,
Stitched Top Characters
Style #5020



Standard Boston Style,
With Painted Graphic &
Text
Style #5022

HAND PAINTED BOSTON STYLES



Standard Boston Style, Banner Style 10
Style #6019



Standard Boston Style,
Banner Style 1
Style #6011



Standard Boston Style,
Banner Style 2
Style #6012



Standard Boston Style,
Banner Style 3
Style #6013



Standard Boston Style,
Banner Style 4
Style #6014



Standard Boston Style,
Banner Style 5
Style #6015



Standard Boston Style,
Banner Style 6
Style #6016



Standard Boston Style,
Banner Style 7
Style #6017



Standard Boston Style,
Banner Style 8
Style #6018

The Traditional Style



Our Traditional Style Products are unique in the way that they capture old school character while offering modern features such as reflective panels and lettering. We offer our traditional fronts in both a 6-inch style in widths of both 5 inches and 5 ¾ inches as well as a 6½ inch standard designs that can accommodate FDNY type insert panels. As true with all of our fronts, our Traditional Style front is made with only the highest quality materials with both patent (shiny) leather and satin leather finishes available. All of our traditional fronts are made with a solid brass riveted reinforcement bar in the back to help maintain a perfect shape under the most extreme conditions.



TRADITIONAL STYLE FRONTS



Standard Traditional Style, No Graphics
Style #7010



Standard Traditional Style, With Text Panels
Style #7011



Standard Traditional Style, With Text Panels and Painted Graphics
Style #7012



Standard Traditional Style, With Painted Text and Painted Graphics
Style #7013



Standard Traditional Style, Two Lines Painted Lettering
Style #7014



Standard Traditional Style, One Text Panel and Painted Graphic
Style #7015



Standard Traditional Style, Three Text Panels
Style #7019



Standard Traditional Style, Two Text Panels and Three Numbers
Style #7020



Traditional Style, With Pointed Text Panels
Style #7021



Traditional Style, With FDNY Style Insert
Style #7016



Traditional Style, With FDNY Style Insert and Two Text Panels
Style #7018

HAND PAINTED TRADITIONAL STYLES



Standard Traditional Style,
Banner Style 1
Style #8011



Standard Traditional Style,
Banner Style 2
Style #8012



Standard Traditional Style,
Banner Style 3
Style #8013



Standard Traditional Style,
Banner Style 4
Style #8014



Standard Traditional Style,
Banner Style 5
Style #8015



Standard Traditional Style,
Banner Style 6
Style #8016



Standard Traditional Style,
Banner Style 7
Style #8017



Standard Traditional Style,
Banner Style 8
Style #8018



Standard Traditional Style,
Banner Style 10
Style #8021



Standard Traditional Style,
Banner Style 11
Style #8022



Standard Traditional Style,
Banner Style 12
Style #8023



Standard Traditional Style,
No Banners
Style #8024

CHICAGO STYLE FRONTS



Chicago Style Front
Style #8030

For many years Chicago firefighters prominently displayed their individual badge number on a badge plate that was inset into the leather helmet front. We are proud to offer this style in our line of helmet fronts. The Chicago front comes in a standard 6 inch tall profile has a 5 inch width and features a stitched inset for the Chicago style badge plate. We build each badge plate from scratch out of solid brass to the correct shape and size of the original design. Badge plates can be finished in your choice of red, black, blue, or green enamel. Chicago style fronts can be made with any of our standard materials and finishing options. Badge plates can also be ordered separately.



SPECIALTY PRODUCTS



PARADE STYLE FRONTS

We now offer parade style fronts in both 6 inch sizes to fit standard helmets and 8 inch sizes for high-eagle type helmets. Our Parade Style fronts feature decorative text panel options and all of the same design, color and material features we offer in with our standard traditional style fronts.

Style #9051 - Parade Style Front



TrakLite™ Option

We offer the option on all of our front styles to provide a custom cut-out to accommodate Bullard TrakLite™ helmet light systems. Why sacrifice the look of your helmet front to gain the benefit of a TrakLite™? We provide a custom stitched panel that perfectly integrates the light system and helmet front.

**Style #9052 - TrakLite™ Option
(Boston Front)**

**Style #9053 - TrakLite™ Option
(Traditional Front)**



Custom Boston Style Key Rings

Want to carry your helmet front with you all the time? Have your front design made into a keychain. Our Boston Front Key Rings are 2 inches tall, have a stitched edge and include the string tie-back.

Style #9054 - Boston Style Keychain



HELMET FRONT COLORS AND MATERIALS

Patent (Shiny) Leather Color Options:



(Green, orange, and yellow available in a vinyl based patent finish)

Satin Leather Colors:



Stitching Thread Color Options:



Text Panel Color Options:



(Other colors available upon request)

Text Panel Text Color Options:





CUSTOMIZED HELMET FRONT HOLDERS

Customized holders can be personalized with any text you would like to add to the middle of the logo. We offer the flat-top style holder for newer model Cairns® helmets as well as the arch top style used in older helmets. Mounting hardware is included. (Note that arch top holders require custom trimming to ensure proper fit on most Cairns® traditional helmets)

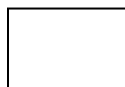


Flat Top Holder,
Boston Style Logo
Item #9011



Curved Top Holder,
Boston Style Logo
Item #9012

Front Holder Ink
Color Options:



PRICING

TRADITIONAL STYLE FRONTS

| | |
|--|---------|
| Traditional Front with 1 or 2 numbers and up to 2 text panels..... | \$40.00 |
| Traditional Front with 1 or 2 numbers and FDNY insert..... | \$40.00 |
| Traditional Front with 3 numbers/characters..... | \$55.00 |

Add-ons:

| | |
|--|-------------|
| Extra text panels..... | \$5.00/each |
| FDNY Insert..... | \$15.00 |
| Hand-Painted Graphic (bugle, shamrock, axe, cross, etc)..... | \$10/each |
| Hand-painted lettering..... | \$10/line |

| | |
|---|-------------------|
| 100% Hand-painted (includes 1 hour of design time)..... | \$95.00 |
| Traditional Spec Front, 22K gold style, painted graphics..... | \$120.00 (and up) |
| Traditional Spec, all other styles..... | Call for quote |
| Design/drafting fee..... | \$10/hour |

When ordering please specify colors (text, panels, foreground, background, numbers), type of leather (regular or patent), any special graphics or other features. Hand painted artwork available on satin leather or patent vinyl only to ensure proper paint adhesion.

BOSTON STYLE FRONTS

| | |
|---|---------|
| Boston Spec Front with standard 1 or 2 numbers..... | \$30.00 |
| Boston Spec Front with standard 1 or 2 numbers and up to 2 text panels..... | \$40.00 |
| Boston Spec Front with 3 numbers/characters..... | \$40.00 |

Add-ons:

| | |
|--|-------------|
| Extra text panels..... | \$5.00/each |
| Hand-Painted Graphic (bugle, shamrock, axe, cross, etc)..... | \$10/each |
| Hand-painted Lettering..... | \$10/line |
| Leather back w/ brass support bar..... | \$10.00 |

| | |
|---|-------------------|
| 100% hand-painted (includes 1 hour of design time)..... | \$95.00 |
| Boston Spec Front, gold or silver leafed, painted graphics..... | \$110.00 (and up) |
| Design/drafting fee..... | \$10/hour |

When ordering please specify colors (text, panels, foreground, background numbers), any special graphics or other features. Hand painted artwork available on satin leather or patent vinyl only to ensure proper paint adhesion.

CHICAGO STYLE FRONTS

| | |
|--|----------|
| Chicago Style Front with enameled brass badge plate..... | \$100.00 |
| Chicago Style bras badge plate only..... | \$60.00 |

BRASS FRONT HOLDERS

Customized brass helmet holder w/ holes (comes with mounting hardware):

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|--|---------|
| Boston-style design (up to 15 characters)..... | \$40.00 |
| Maltese Cross design (up to 3 characters)..... | \$40.00 |

Customized brass helmet holder "old style" w/out holes (comes with mounting hardware):

| | |
|--|---------|
| Boston-style design (up to 18 characters)..... | \$45.00 |
| Maltese Cross design (up to 3 characters)..... | \$45.00 |

| | |
|-------------------------|-------------------|
| Two color printing..... | \$70.00 / \$75.00 |
|-------------------------|-------------------|

KEYCHAINS

| | |
|--|---------|
| Custom made Boston Style key chains..... | \$20.00 |
|--|---------|